

# Machinery

## High performance plasma cutter 260 A

- Cutting area: 2700 x 12500

## Flame cutting machine Esab

- Cutting area: 2000 x 13000

## Bending machine Aliko 320 t

- X, Z and R travel of the fence
- CNC-controlled
- Bending length: 3000 mm

## Bending machine Ursviken 640 t

- X and Z travel of the fence
- CNC-controlled
- Bending length: 7500 mm

## Bending machine Ursviken 1000 t

- Manual
- Bending length: 8000 mm

## Welding robot Motoman TRD-2000

- XRC-controlled

## Welding machines Esab n. 500 – 630 A

- Manual

## Production facilities

- Approx. 5200 m<sup>2</sup>
- Free height: 6 - 7.2 m
- Doors: width 4 x height 5 m and width 7 x height 5 m

## Heat treatment oven

- Max. size of treated part: 2.8 x 1.8 x 1.8 m
- Size of oven: 12.5 x 2.2 x 2.0 m
- Temperature range: 560 - 630°C

## Paintshop

- Shot blasting cabin or free-hand blasting
- Painting room
- Drying furnace

## Tooling shop

Broaching machine Juaristi TS-I, table 1120 x 1120

- Vertical travel ..... 1500
- Horizontal travel ..... 2000
- Lengthwise travel ..... 1100
- Axial travel ..... 60



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